

Dielectric Insulating Fluid Overview

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MIDEL 7131 Product Overview

MIDEL 7131 is a synthetic ester-based dielectric fluid that has been serving the global transformer market for over 30 years. MIDEL 7131 has been specifically formulated to provide a safe, superior alternative to traditional fluid and dry-type transformers and can be used in indoor or outdoor locations.

MIDEL 7131 is a high performance fluid that offers increased fire safety, greater environmental protection and superior moisture tolerance. Testing has also proven that MIDEL 7131 has excellent dielectric properties.

IEC 61099 Conformity

MIDEL 7131 conforms to IEC 61099 "Specifications for Unused Synthetic Organic Esters for Electrical Purposes". It is classified as type T1, a halogen-free pentaerythritol ester.

Areas of Application

MIDEL 7131 filled transformers are available from all major transformer manufacturers. MIDEL 7131 is suitable for a wide range of transformer applications, including sealed and breathing.

- ▶ Distribution transformers
- ▶ Power transformers
- ▶ Traction transformers
- ▶ Rectifier transformers
- ▶ Pole-type transformers
- ▶ Tapchangers
- ▶ Thyristor cooling

Retrofilling

MIDEL 7131 has been used to retrofill thousands of distribution transformers to improve service life, reduce environmental hazards or increase fire safety.

Corrosive Sulphur

MIDEL 7131 has been tested by independent laboratories to ASTM D1275 B and IEC 62535, it was found to be non-corrosive.

Increased Fire Safety

MIDEL 7131 has a high fire point and a low net calorific value (<32 MJ/kg) and is therefore classified as a K3 class liquid.

- ▶ 100% fire safety record
- ▶ High fire point (>300°C)
- ▶ K-class to IEC 61100 / 61039
- ▶ FM Global® approved transformer fluid
- ▶ Reduced fire safeguarding costs

Greater Environmental Protection

MIDEL 7131 is an environmentally friendly alternative to conventional transformer fluids because it is classified as readily biodegradable and non-water hazardous.

- ▶ Readily biodegradable (OECD 301)
- ▶ Fully biodegradable (IEC 61039)
- ▶ Classified as non-water hazardous by (UBA)
- ▶ Non-toxic
- ▶ Will not evaporate into the environment
- ▶ Not detrimental to activated sludge in biological treatment plants
- ▶ RoHS compliant

High Performance

MIDEL 7131 is an extremely robust fluid that delivers long-term stability even when exposed to extreme temperature variations. MIDEL 7131 also has excellent oxygen stability allowing it to be used in breathing transformers.

- ▶ Robust and stable at high temperatures over long periods
- ▶ Suitable for compact transformer design
- ▶ Superior oxygen stability
- ▶ Excellent lubricant
- ▶ No sludge formation

Moisture Tolerance

MIDEL 7131 is moisture tolerant and can absorb far more water than alternative fluids, without compromising the breakdown voltage.

- ▶ No reduction of breakdown voltage (up to 600ppm / 20°C)
- ▶ Allows moisture to migrate from cellulose into the fluid
- ▶ Potentially keeps the cellulose drier and slows the rate of ageing
- ▶ Very high saturation limit making condensation virtually impossible
- ▶ Reduced risk of bubble formation

Delivery

MIDEL 7131 can be delivered in 24.5kg, 195kg or 1000kg sealed containers; bulk tanker deliveries available for >20 tonnes.

Disposal

For disposal, it is recommended that used MIDEL 7131 or remains of the insulating fluid be burnt in a suitable installation.

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Table 1 - Characterisation of Type T1 Transformer Ester According to IEC 61099 and DIN VDE 0375

	Unit	Test Method	Requirement	MIDEL 7131
Physical Properties According to IEC 61099				
Colour	HU	ISO 2211	max. 200	125
Appearance	-	IEC 61099 7.1.2	clear, free from suspended matter and sediment	clear, free from suspended matter and sediment
Density at 20°C	kg/dm ³	ISO 3675	max. 1.00	0.97
Kinematic Viscosity at 40°C	mm ² /s	ISO 3104	max. 35.0	28
Kinematic Viscosity at -20°C	mm ² /s		max. 3000	1400
Flash Point	°C	ISO 2719	min. 250	260
Fire Point	°C	ISO 2592	min. 300	316
Pour Point	°C	ISO 3016	max. -45	-60
Crystallisation	-	IEC 61099 (2010) Annex A	No crystals	No crystals
Chemical Properties According to IEC 61099				
Water Content	mg/kg	IEC 60814	max. 200	50
Neutralisation Value	mg KOH/g	IEC 62021-2	max. 0.03	<0.03
Oxidation Stability - Total Acid Content - Total Sludge Content	mg KOH/g % mass	IEC 61125	max. 0.3 max. 0.01	0.01 <0.01
Net Calorific Value	MJ/kg	ASTM D 240-02	<32	31.6
Dielectric Properties According to IEC 61099				
Breakdown Voltage	kV	IEC 60156	min. 45	>75
Dielectric Dissipation Factor Tan δ at 90°C and 50 Hz	-	IEC 60247	max. 0.03	<0.008
Volume Resistivity DC at 90°C	Gohm-m	IEC 60247	min. 2	>30

Data quoted above are typical values, may be altered without notice and do not constitute a specification